

TELLA TOOL & MFG. CO
- FACILITY LIST -

DESCRIPTION

Date: 1/2/06

3401 Nafta Parkway, Brownsville, Texas

STAMPING PRESSES

- MACH – B1001 **Verson - 600 Ton**, Serial # 25661, Model: S2-600-108-60T, Straight Side Punch Press, 60” X 108” Bed, 14” Stroke, 26.5” Max. Shut Height, 17” min. shut height, 36” Feed, 10-40 S.P.M. Window Size 2’ X 3’ (17” over bolster)
Equipped with:
Link Omni 5000 Die Protection; Copper Weymouth ServoMAX II, Model: SMX36H Feeder; Rowe Model: C4-40 Straightener; Rowe Model: 12050-DSJ De-reeler.
Material Handling Table Model: PTS-40
Material Lifter Rowe Model: B9Y-12
Max. Weight Stock: 12,000
Max. O.D.: 60” Min. I.D.: 19”
- MACH – **Bliss – 500 Ton**, Serial # Model HP2-500NG, Straight Side Punch Press, 36” X 108” Bed.
- MACH – **Minster – 300 Ton**, Model: P2-H 48” x 84” Bed, 10” Stroke, 24” Shut Height, 60 S.P.M...
Equipped with:
- MACH – B1002 **Verson – 300 Ton**, Serial # 24236, Model: S2-300-144-60T, Straight Side Punch Press, 60”X 144” Bed, 12” Stroke, 22” Shut Height Max., 21” Shut Height Min., 36” feed, 10-30 S.P.M. Window Size 22” X 38” (15” over bolster)
Equipped with:
Smart PAC Die protection; Copper Weymouth ServoMAX II Model: SMX36H Feeder; Copper Weymouth Model: 3607 Straightner; Copper Weymouth Model: 5R-36 De-reeler.
Material Handling Table Model: 36PTT21
Max. Weight Stock: 15,000
Max. O.D.: 60”
Min. I.D.: 19”
- MACH – B1003 **Bliss – 200 Ton**, Serial # H-65253, Model HP2-200NG, Straight Side Punch Press, 36” X 48” Bed, 4” Stroke, 14” Max. Shut Height, 11 Min. Shut Height 12” Feed, 30-200 S.P.M. Window Size 17” X 25” (13” over bolster)
Equipped with:
Die Pro Die Protection; VAMCO Model: Servo Feeder; Rowe Straightener Model: A-10; De-reeler is Air Feed Model: R-60.
Turbo Conveyor Model:6297-8148
Max. Weight Stock: 5,000
Max. O.D.: 60”
Min. I.D.: 19”

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STAMPING PRESSES CONT.**

- MACH – B1004 **Bliss – 150 Ton**, Serial # H-55055, Model S2-150, Straight Side Punch Press, 36” X 84” Bed, 10” Stroke, 23.5” Max. Shut Height, 16” Min. Shut Height 14”, 10-36 S.P.M. Window Size 15” X 19” (14” over bolster)
Equipped with:
Die Pro, Die Protection; Air Feed Model: COE Model: CF250 Feeder / Straightener;
Max. Weight Stock: 2,000
Max. O.D.: 60”
Min. I.D.:
- MACH – B1005 **Verson – 200 Ton**, Serial # 23154, Model 200-B2-144, Straight Side Punch Press, 48” X 144” Bed, 10” Stroke, 22” Shut Height, 15” feed, 10-50 S.P.M. Window Size 12” X 15” (11” over bolster)
Equipped with: AF-1 Feeder / Straightener, Littell De-reeler Model: 20-12.
- MACH – B1006 **Minster – 150 Ton**, Serial # E2-150-20552, Model E2-150, Straight Side Punch Press, 36” X 72” Bed, 6” Stroke, 16” Max. Shut Height, 10” Min. Shut Height, Slide Adj. 6”, 12” Feed, 20-100 S.P.M. Window Size 14” X 21” (bolster is 3” below window)
Equipped with: Smart Pac Die Protection, Copper-Weymouth-Peterson 12” Wide Feeder, PaxLube System, Littell Straightener, Jaco DeReeler.
Max. Weight Stock:
Max. O.D.: 60 Max I.D. 19
- MACH – B1009 **Minster – 75 Ton**, Serial # P2-75-10019, Model: P2-75-36, Straight Side Punch Press, 22” X 36” Bed, 3” Stroke, 11.5” Shut Height, 6” Feed, 30-160 S.P.M. Window Size is 12” X 16” (10-1/2” over bolster)
Equipped with:
Vamco Feed, Rapid-Air Straightener / De-reeler, Smart PAC, Die Protection.
Max. Weight Stock: 1,200
Max. O.D.: 46”
Min. I.D.: 16”

OTHER EQUIPMENT

- MACH – B2001 **Raskin CNC Turrent Metalworker**, Serial # 91396, Model: RT-132-2 48” X 72” Cap. X .250 Thk. – 24 Stations
- MACH – B2002 **AutoSert Press Model: AS-7**, Serial # 00283 – Throat Depth 20” – Tonnage 7.5 – Ram Stroke 6 “.
- MACH – B2003 **Atomic spot welder** Model# 3, Serial # 874, 24” throat.
- MACH – B2004 **Cufil hydraulic press brake** 33 ton Model PE-30 Serial # 012048.
- MACH – B2005 **Dumore drill & tap machine** Serial # 8436-2706 Model # 28-010.

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- MACH – B2006 **D-18 RansoHoff parts washer** – 750 lb. capacity Serial # H2253.
- MACH – B2007 **SUD-25 Ultra Matic** vibe 77” barrel Model # SVB-25 Serial # 6151.
- MACH – B2008 **1 Roto Finish** vibe 46” barrel Model # 5339 Serial #G-700-00-B3.
- MACH – B2009 **Sweco** vibe 30” barrel Model FM-3-HA Serial # 3FM-572-6.
- MACH – B2010 **Sweco en-20** vibe 20” barrel Model FM-1-2C Serial # 1FM-781-223F
- MACH – B2011 **100 HP Atlas/Copco air compressor** Model, # GA90CFF Serial # AII469650.
- MACH – B2012 **7.5 ton overhead crane**, Serial # 01068.
- MACH – B2013 **Chevalier Wet Grinder** Model: FSG-2A618, Serial # 2A-2497.
- MACH – B2014 **Grand Rapids Wet Grinder** Model: 570, 16 X 36 Serial # 570197.
- MACH – B2015 **Do All Model: C-916** Metal Cutting Band Saw, Serial # 438-85734.
- MACH – B2016 **MAS** Model: VR5A Radial Drill, Serial # 325.
- MACH – B2017 **Milwaukee** Model: H Mill, Serial # 21-4212.
- MACH – B2018 **K.O. Lee Grinder** Model SE-612, Serial # 27058.
- MACH – B2019 **K.O. Lee Grinder** Model SE-612, Serial # 27059.
- MACH – B2020 **Bridgeport Milling Machine**, Serial # J168804.
- MACH – B2021 **Grob Model NS-18** Band Saw, Serial # 8330.
- MACH – B2022 **Upright Elevator Lift** Model 766100-020, Serial # 16805.
- MACH – B2023 **Bi-O-Clean system**, Model # 02 ROVC, Serial # 0157M.
- 25000 lb forklift** Elwel-Parke Model #R12T, Serial #23069.
- 6000 lb forklift** Clark Model # EC500-8B, Serial # E685-0132-7915FB.
- 5000 lb forklift** Hyster Model #E50XM Serial # F108V15345W.
- MACH – B2024 **Miller – Syncrowave 250** cc- ac/dc welder, Serial # KC 290953.
- MACH – B2025 **Miller – 330A/BP** cc-ac/dc weldor, Serial # JD 688805.
- Pickup Truck **2001 Dodge Ram** 1500 V6, Serial # 1B7HC16X41S286896